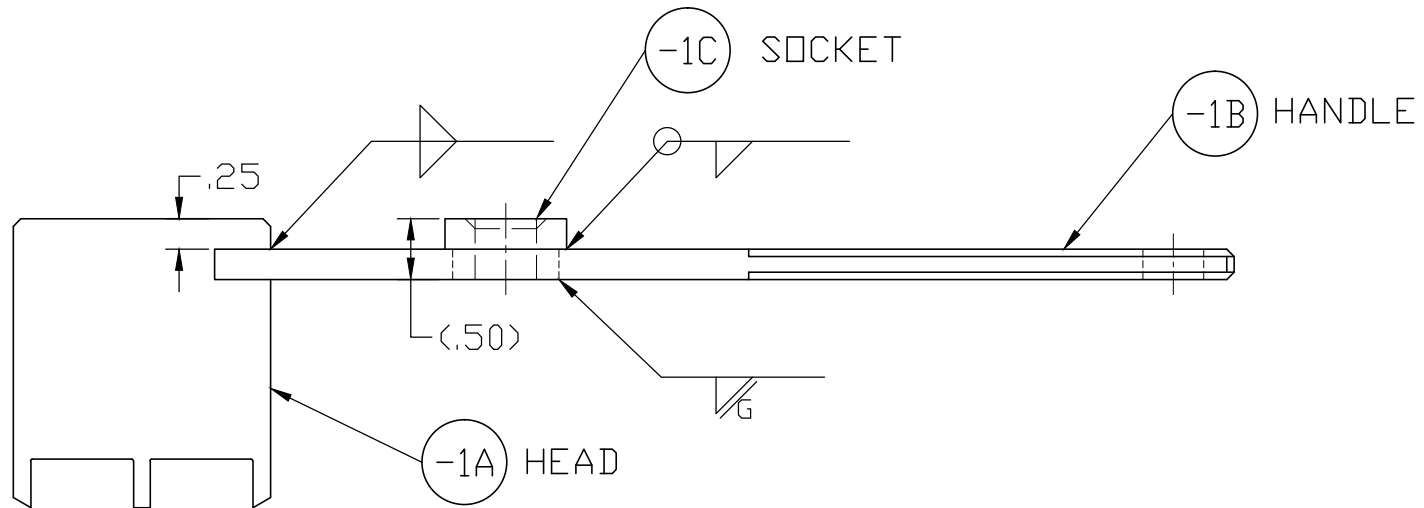


This drawing, specifications, and concepts contained herein are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	UPDATED FOR CNC MANUFACTURE -1C ELIMINATED.	-/23/03		
1A	CH'D TITLEBLOCK & REVISION BLOCK, LABELED SECTION A-A, CH'D ENGRAVE NOTES, CH'D REVISIONS FROM ALPHABETICAL TO NUMERICAL, CH'D DWG. NO. FROM 6889893.	7/31/09	RJC	
2	-ASSY UPDATED, -1B REMOVED FEATURE(BOSS), REPLACED WITH -1C. -1C ADDED PART AND SHEET.	3/22/13	BIM	GE



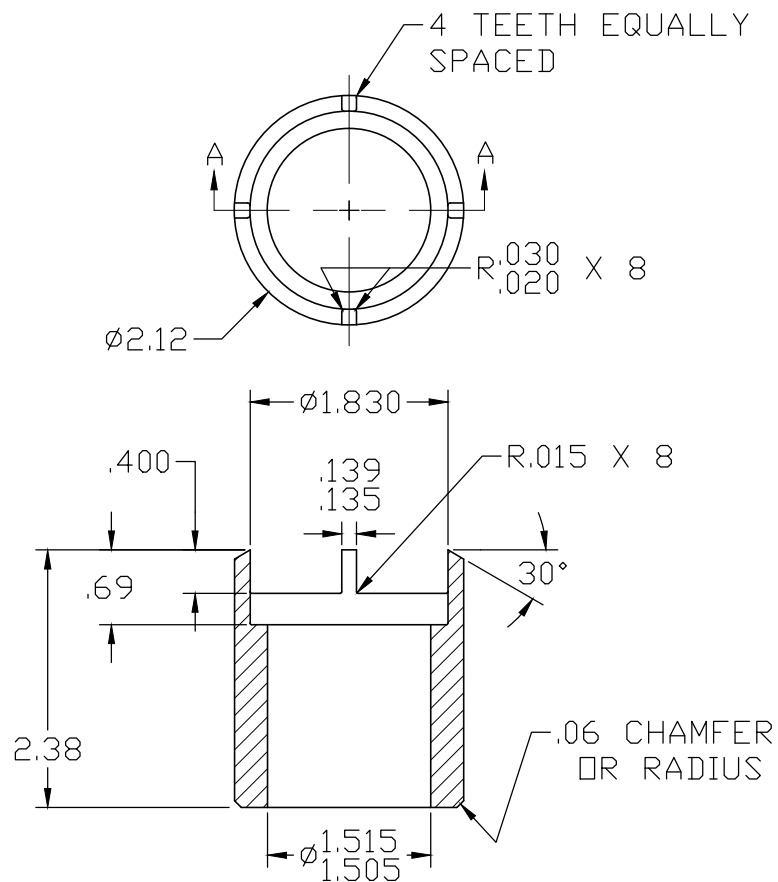
ASSEMBLY

ASSY QTY	ASSY QTY	B/D	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/D INFORMATION OR SPECIFICATIONS	Pg.
			-1A	1	HEAD	4140	Ø2-1/4 x 2-7/16	2
			-1B	1	HANDLE	4140	1/4 x 1-3/4 x 8-5/8	3
			-1C	1	SOCKET	STEEL	1/2 DRIVE 6 PT. 5/8 STD. MSC #85210581 (MOD.)	4
ASSY #								

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: COLE
TOLERANCES ON:		APPROVED <i>D Weil</i>
DECIMALS		HEAT TREAT
.XXX ± .005	FRACTIONS ± 1/32	FINISH BLACK OXIDE
XX ± .01	ANGLES ± 5°	USED ON MODEL
X ± .1		ROLLS-ROYCE
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		250 SERIES
SCALE NTS	DATE 9-23-03	SHEET 1 of 4

This drawing, specifications, and concepts contained herein are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
---	---	---	---



SECTION A-A

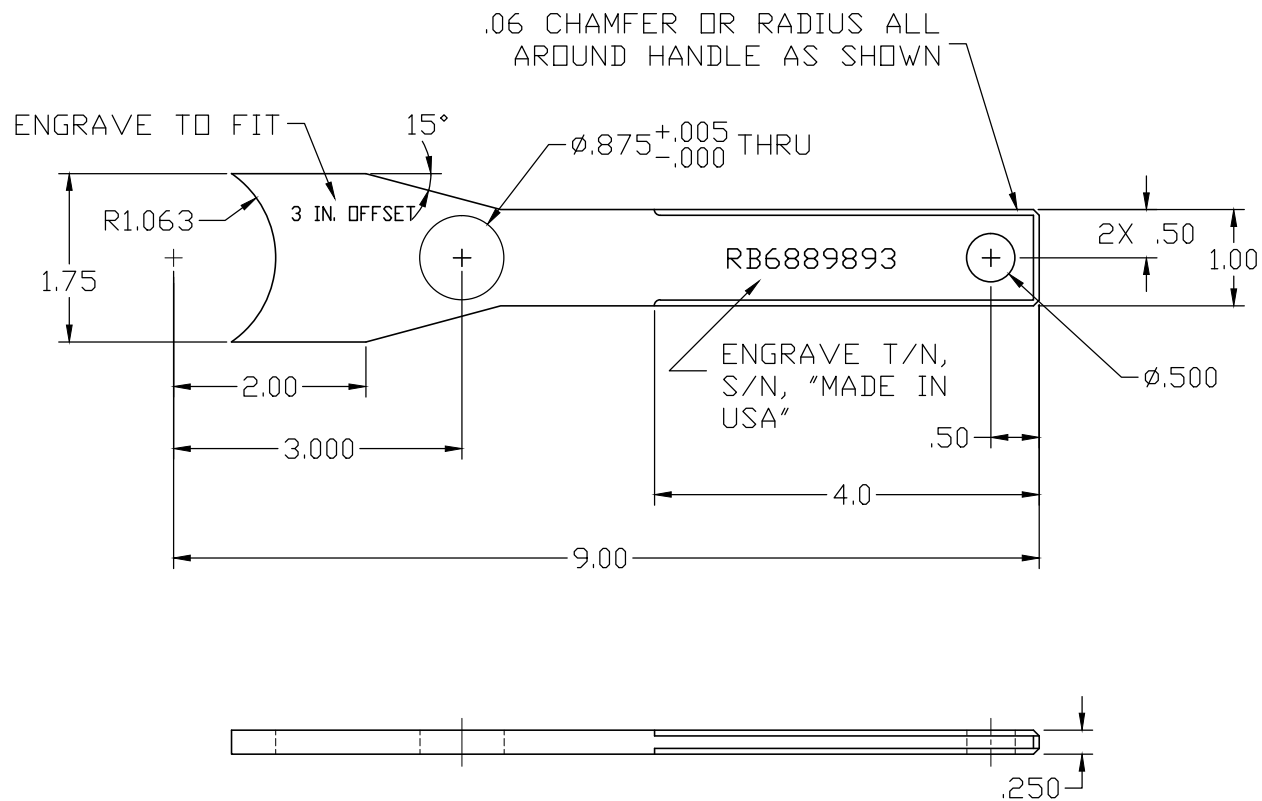
(-1A)

HEAD

RED BARN MACHINE	
TITLE WRENCH, SPANNER-POWER TURBINE	
DWG NO. RB6889893-1A	REV 2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 XX ± .01 X ± .1	FRACTIONS ± 1/32 ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 9-23-03
SHEET 2 of 4	

This drawing, specifications, and concepts contained herein are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
2	-1B REMOVED FEATURE(BOSS), REPLACED WITH -1C.	3/22/13	BIM

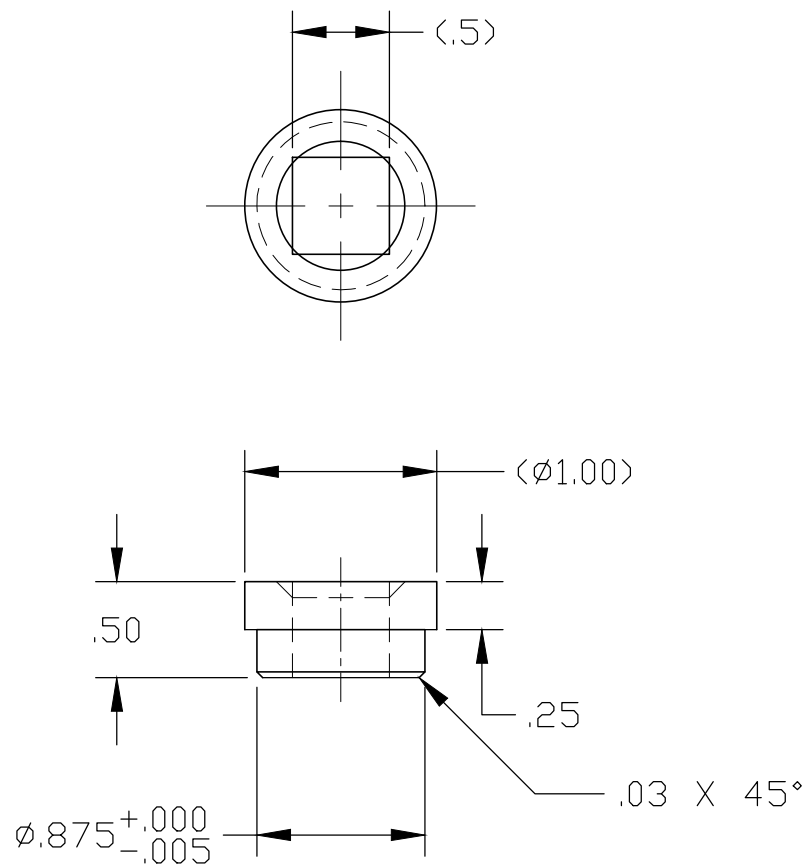


(-1B)
HANDLE

RED BARN MACHINE	
TITLE WRENCH, SPANNER-POWER TURBINE	
DWG NO. RB6889893-1B	REV 2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	DRAWN BY: COLE
DECIMALS	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT 36-40 RC
XX ± .01	FINISH SEE WELDMENT
X ± .1	ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	
ROLLS-ROYCE	
250 SERIES	
SCALE NTS	DATE 9-23-03 SHEET 3 of 4

This drawing, specifications, and concepts contained herein are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2	-1C ADDED PART AND SHEET.	3/22/13	BIM	GE



(-1C)
SOCKET

RED BARN MACHINE	
TITLE WRENCH, SPANNER-POWER TURBINE	
DWG NO. RB6889893-1C	REV 2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: COLE APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC SEE WELDMENT USED ON MODEL ROLLS-ROYCE 250 SERIES
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 X 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SCALE NTS DATE 9-23-03 SHEET 4 of 4